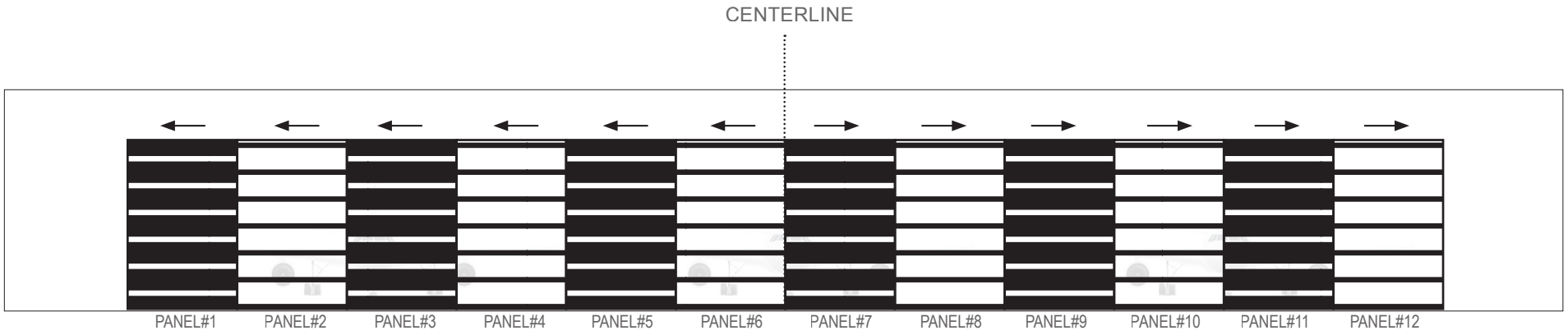
AERODOOR INTERNATIONAL
12-PANEL BI-PARTING DOOR DRAWING

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Materials shall conform to the following, except as noted:

12 Leaf Bi-Parting Door Configuration. As door opens half of the door leaves move to the left and half to the right.

Angles & Plates: ASTM A36 (Fy=36KSI)
Channels: ASTM A36 (Fy=36KSI)
Structural Steel Tubing: ASTM A992
Cold formed structural shapes: ASTM A570 Grade 55
High Strength Bolts: ASTM A325
Anchor Bolts: ASTM A307 or A36 Carbon Steel

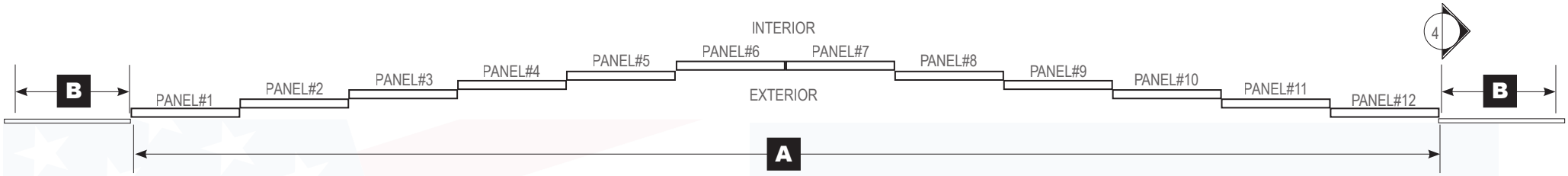
Door designed for 9" Upward, 6" Downward deflection of the building header.

Shop Primer: Sumter 99 Series
Electrical Preference: 480V, 3 phase. or 208V, 3 phase

Accurate information on the wind design criteria, electrical requirements, metal cleaning and shop primer is provided in your price quote. If you don't have a price quote OR still have important questions call us +1 (866) 226 3667

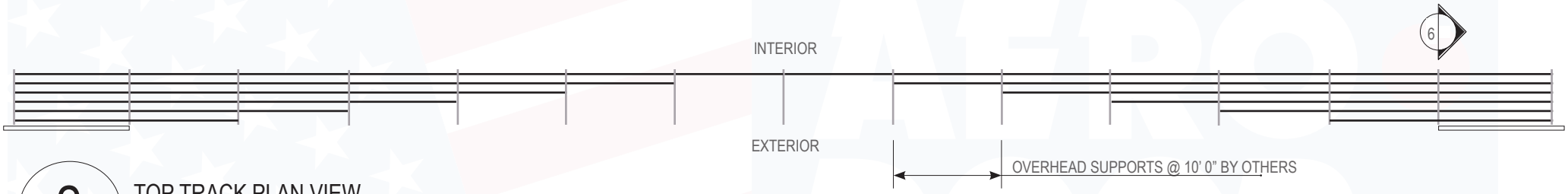
A	Clear Opening Width
B	DIVIDE (A) BY NUMBER OF DOOR LEAVES
C	Clear Opening Height
D	4"
E	4"
F	15.5"
G	4"
H	85.5"

Certain dimensions account for an exterior sheeting profile thickness of 1-¼"
They do not account for an interior liner panel. Please contact us for modifications.



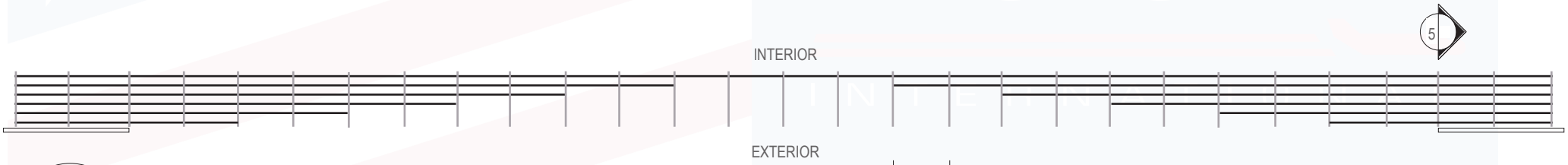
1 DOOR LEAVES PLAN VIEW

SCALE: NTS



2 TOP TRACK PLAN VIEW

SCALE: NTS



3 BOTTOM RAIL PLAN VIEW

SCALE: NTS

THE COMPLETE SOURCE FOR HANGAR DOORS

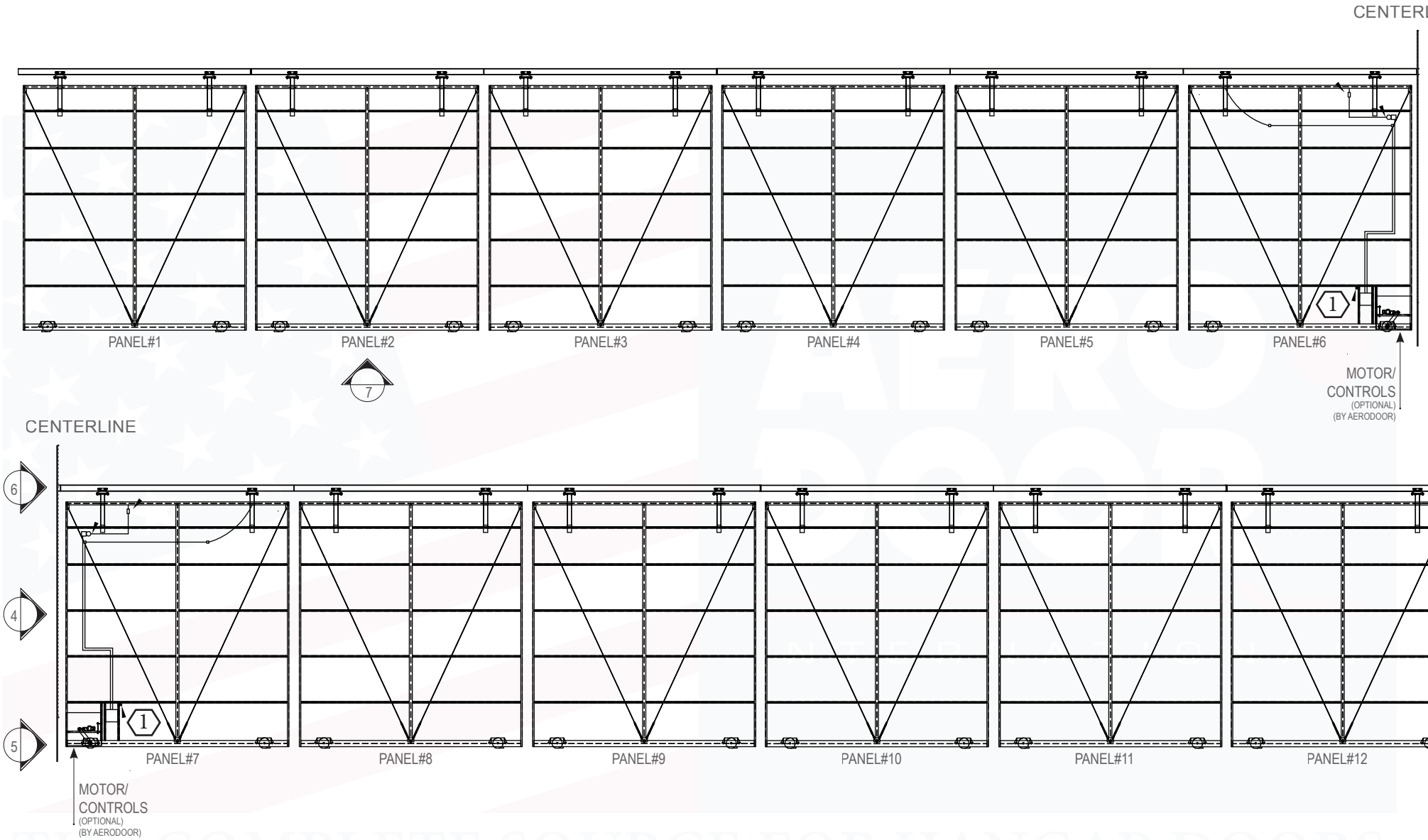
DOOR TRACK LAYOUT

12 LEAF SYSTEM

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1 DOORS WITH MOTORS INCLUDE CONSTANT PRESSURE BUTTON STATIONS MOUNTED ON LEADING EDGE DOOR PANEL AND REQUIRE OPERATOR TO WALK WITH DOOR DURING OPENING AND CLOSING CYCLE.

MOTOR STYLE COULD BE INTERNAL OR EXTERNAL, PLEASE CHECK YOUR PRICE QUOTE OR CALL US +1 (866) 226 3667

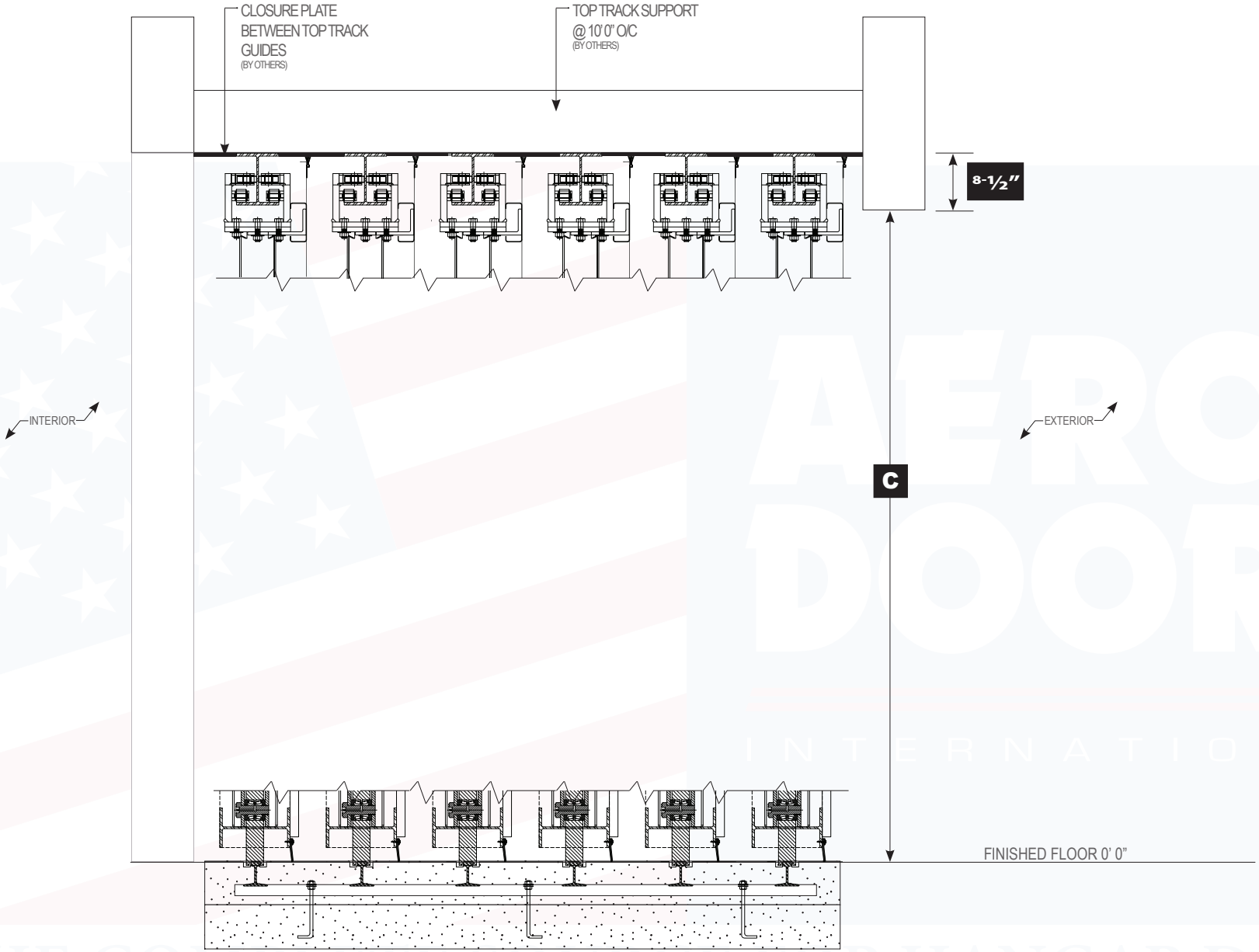
INTERIOR DOOR ELEVATION VIEW

12 LEAF SYSTEM

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HANGAR DOOR SECTION VIEW

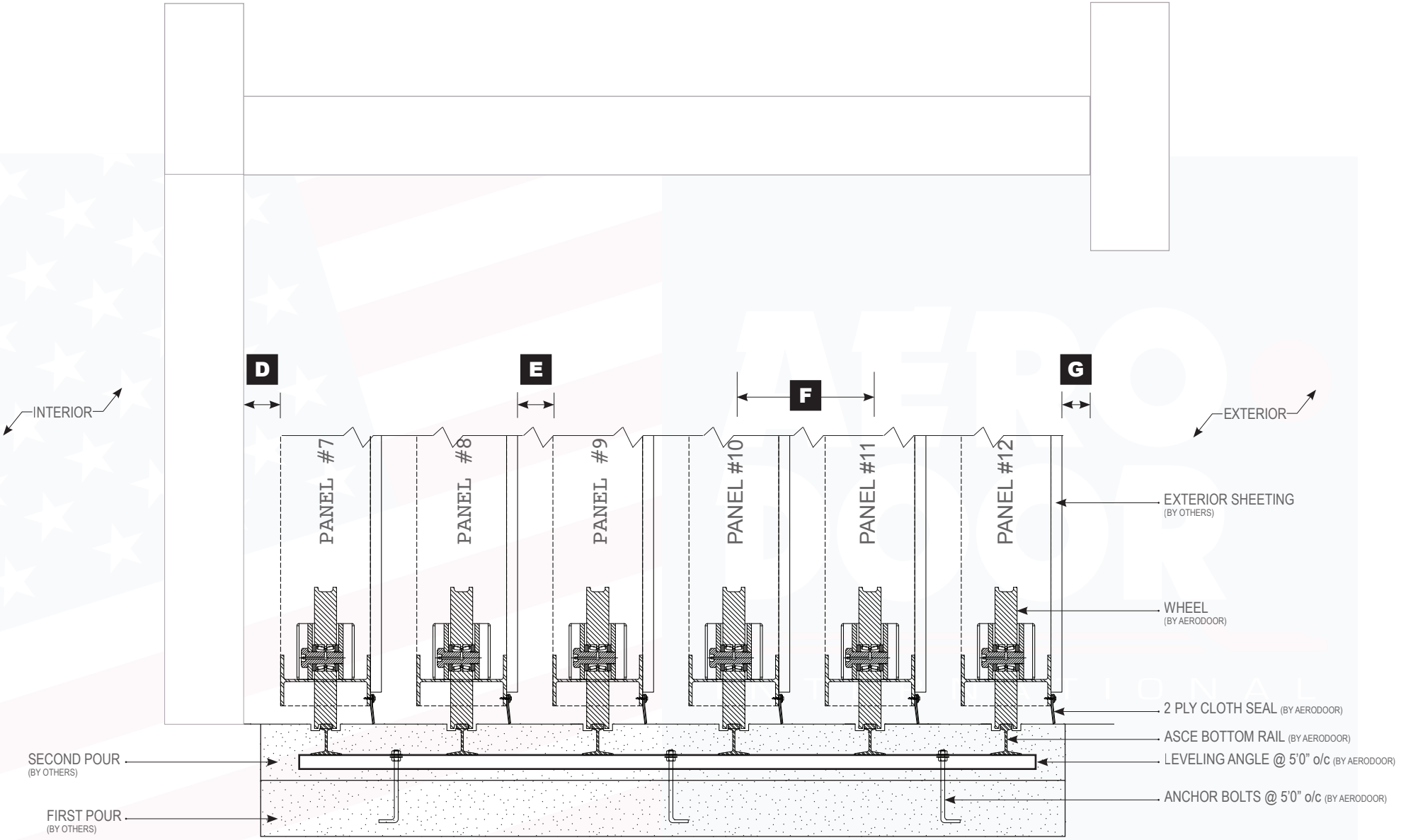
12 LEAF SYSTEM

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BOTTOM RAIL SECTION VIEW

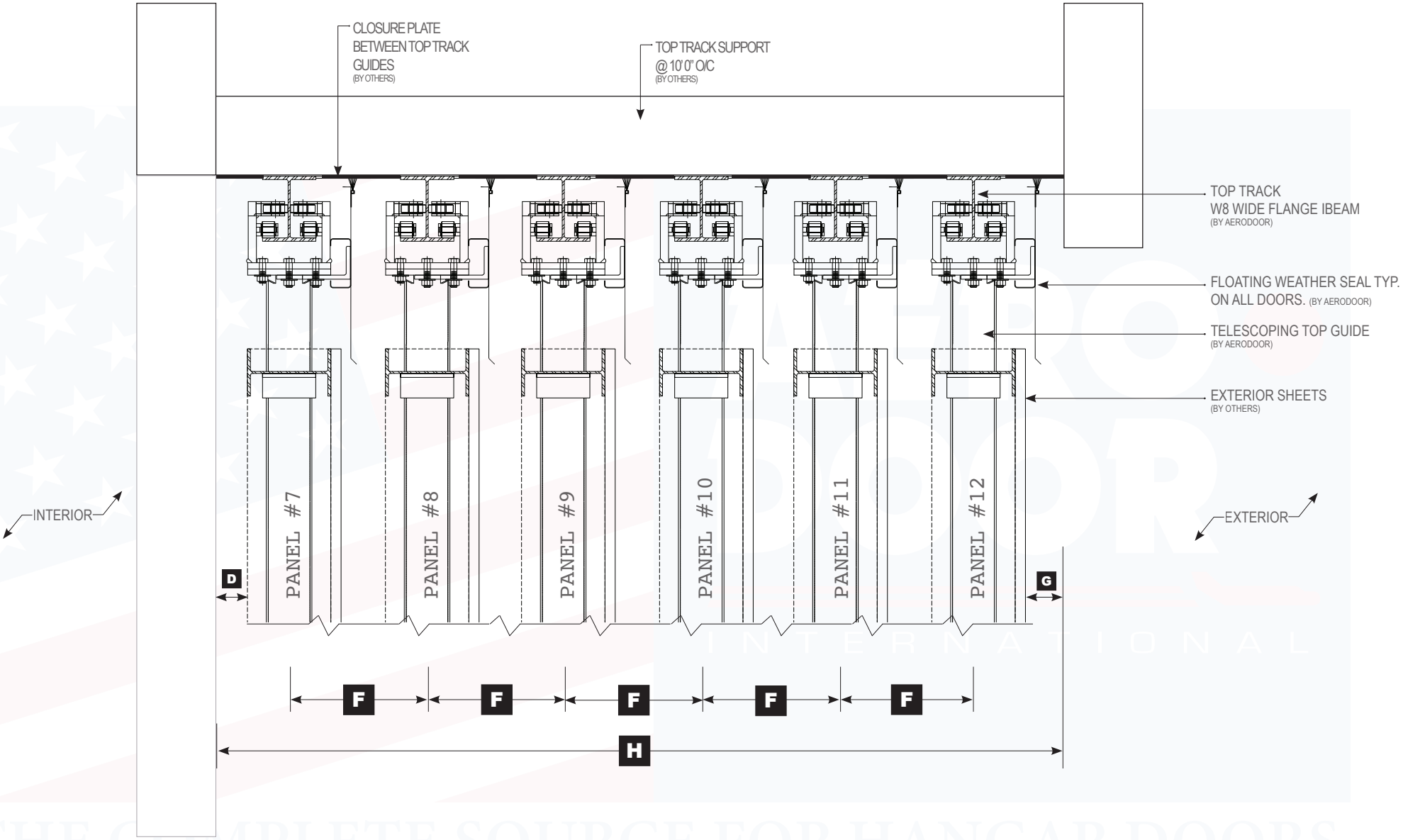
12 LEAF SYSTEM

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TOP TRACK SECTION VIEW

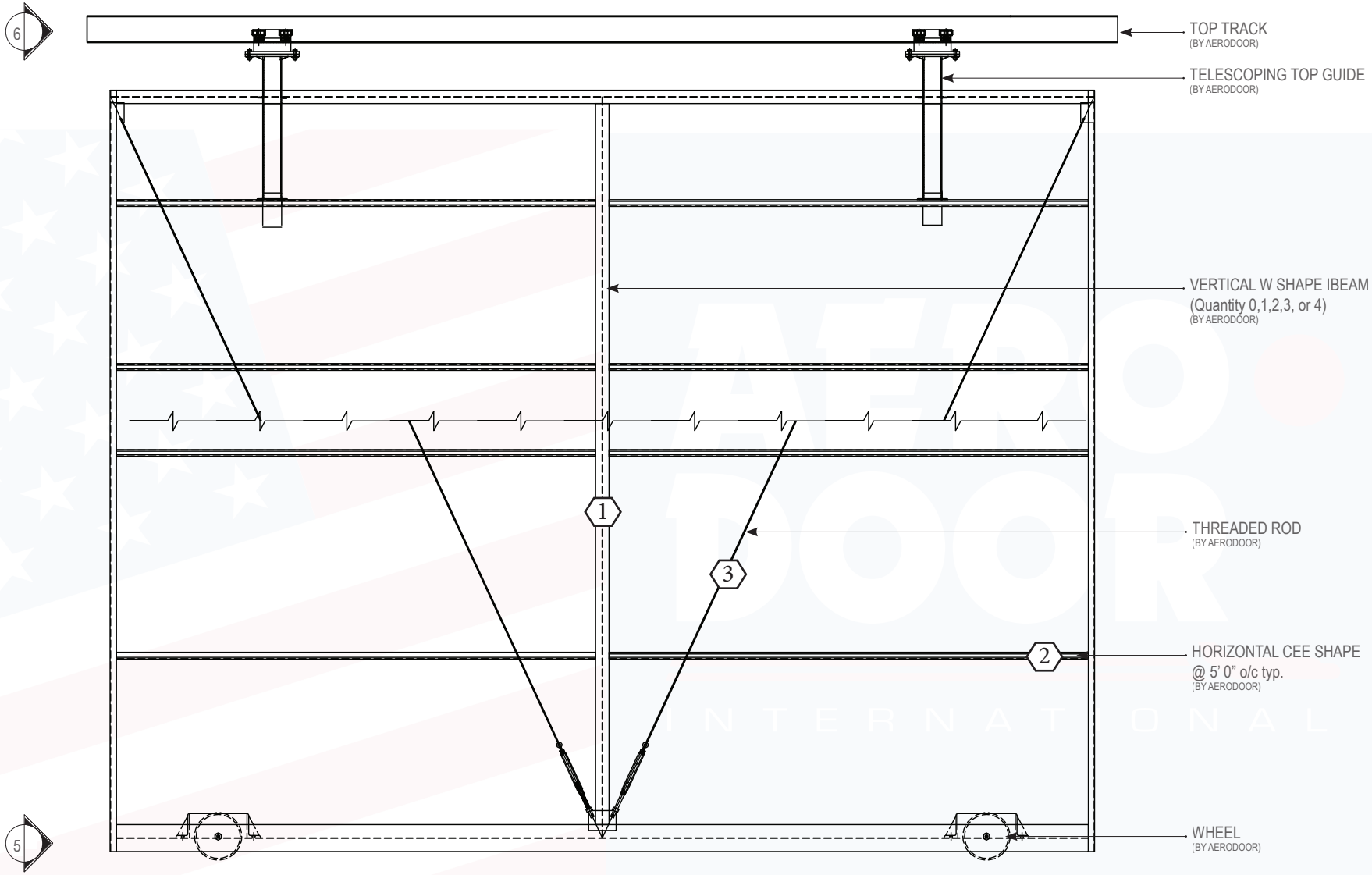
12 LEAF SYSTEM

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1. QUANTITY AND POSITION OF VERTICAL MEMBERS SUBJECT TO CHANGE. DO NOT USE THIS PRELIMINARY DRAWING AS BASIS OF DESIGN.

2. QUANTITY AND POSITION OF HORIZONTAL MEMBERS SUBJECT TO CHANGE. DO NOT USE THIS PRELIMINARY DRAWING AS BASIS OF DESIGN.

3. QUANTITY AND POSITION OF THREADED ROD SUBJECT TO CHANGE. DO NOT USE THIS PRELIMINARY DRAWING AS BASIS OF DESIGN.

SINGLE DOOR LEAF INTERIOR ELEVATION
IDLE PANEL

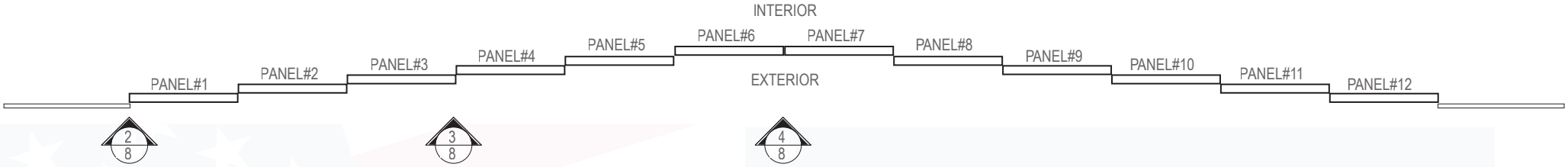
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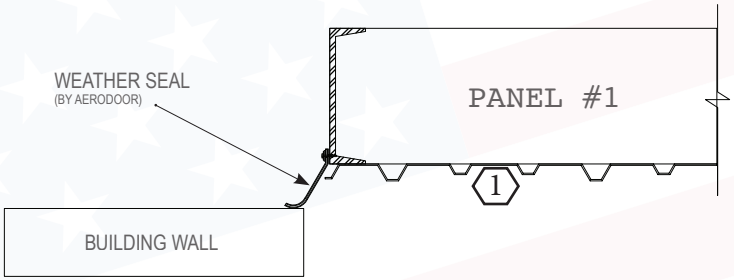
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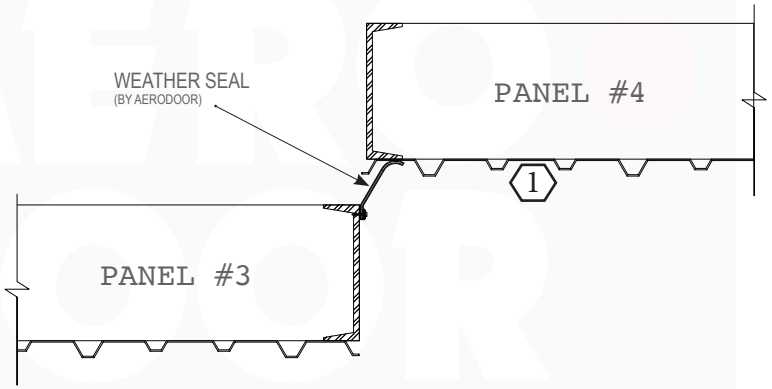
1 DOOR LEAVES PLAN VIEW

SCALE: NTS



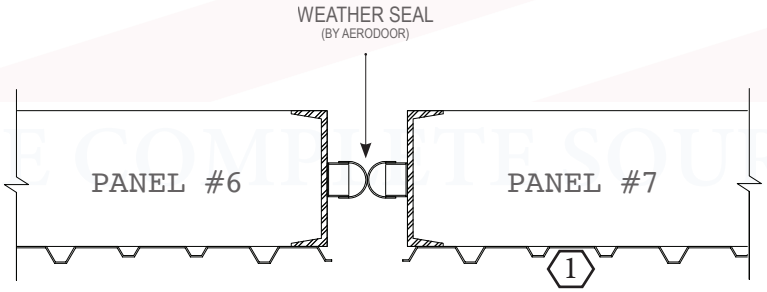
2 BUILDING EDGE SEAL

SCALE: NTS



3 INTRA LEAF SEAL

SCALE: NTS



4 BUMPER SEAL (CENTER OF DOOR)

SCALE: NTS

1 Exterior sheeting, insulation, interior liner panels, perimeter trim, flashing BY OTHERS.

WEATHER SEAL PLAN VIEW

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